



Price manufacturing facilities are equipped with the most modern finishing systems available. Winnipeg, Atlanta and Phoenix have state-of-the-art powder coat paint facilities which provide an exceptional even paint finish that is durable and resistant to wear. Utilizing a conveyerized material movement system, our paint process ensures exacting quality for every order through a carefully monitored system of pre-treatment, application and baking technology.

Price Powder Coat Technology is markedly superior to the Electrodeposition (E-Coat) system used by most Air

Distribution Manufacturers and provides an extremely durable finish that is resistant to scratching, corrosion, and rough handling.

Our paint systems are extremely flexible, allowing the handling of large single-piece sections of varying size and proportion. The inclusion of additional liquid spray facilities provides alternate means to meet your unique requirements. The finishes shown in this brochure represent our expansive range of standard colors. In addition, we offer a full range of special finishes including custom colors, anodizing and a range of unique finish options.

TECHNICAL SUMMARY

▶ STANDARD FINISHES

Price B12 White is our standard finish for all grilles, registers, and diffusers. Price B12 White and Price Optional Colors B15, B17, and PC12 finishes exhibit exceptional hardness, color fastness and resistance to chipping, marring and abrasion. Finishes have been tested to the latest applicable ASTM standards for durability and resistance to degradation from hospital grade cleaning solutions. This is particularly critical for pharmaceutical, biosafety and medical applications where surfaces must be cleaned regularly to prevent biological growth. All finishes are colorfast (non-yellowing) and very durable.



▶ ANTIMICROBIAL ADDITIVE

Price is proud to offer our customers the option of adding an antimicrobial additive to their paint finish. This additive can be added to any of our standard powder colors and will prevent the growth of microorganisms on any painted surface. Please contact your local Price Representative for further information.

▶ SIMULATED ANODIZED & CUSTOM COLORS

Price is an authorized applicator for PPG Industries spray applied coatings and utilizes PPG's Duracron coating for simulated anodized and custom colors.

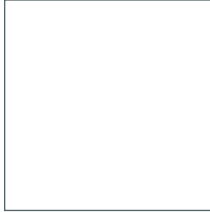


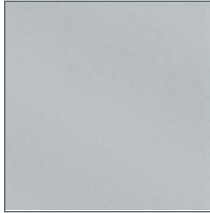





Duracron is a Thermoset (oven-cured) acrylic coating recommended primarily for interior institutional and commercial applications on our extruded aluminum products. Duracron combines good color permanence with low maintenance, and meets or exceeds the physical test requirements of AAMA specification 603. Duracron provides good film integrity, color control, impact and mar resistance.

Duracron coatings provide the architect with a wide range of durable colors which are no longer limited to earth tones. Design concepts using metallics, vibrant colors and pearlescents are available.

Simulated anodized metallics are available in four standard colors or can be matched as closely as possible to actual anodized samples. Custom colors can be accurately matched to supplied color samples, utilizing Price Color Spectrophotometric Analysis equipment. This state-of-the-art computerized color control system enables Price to match almost any color requirement (with the exception of specific bright colors which do not comply with the Price environmental policy as they contain chromium and lead).

▶ SALT SPRAY EXPOSURE

Price Industries is the only GRD manufacturer whose paint finish surpasses a 1000-hour salt spray test. Utilizing a conveyORIZED material movement system, our paint process ensures exacting quality for every order through a carefully monitored system of pre-treatment, application and baking technology.

	B11 PURE WHITE		B12 WHITE		MILL AVAILABLE ON ALUMINUM PRODUCTS. MUST BE FIELD TREATED IF FINAL FINISH IS REQUIRED.
	B15 ALUMINUM		PC12 PRIME COAT FOR FIELD PAINTING. COLOR WILL VARY.		66 BRUSHED ALUMINUM WITH CLEAR COAT OPTIONAL ON SDS, LBP, LBPH, LBMH, AD1, AD2, AD3, LE.
	B17 BLACK		PA PREPARED ALUMINUM		CUSTOM COLORS AND SIMULATED ANODIZED FINISHES CAN BE ACCURATELY MATCHED TO SUPPLIED COLOR SAMPLES.

Note: The colors reproduced on this Paint Finish Chart have been reproduced as accurately as possible within the limits of printed ink color reproduction technology. Colors on this chart may fade or discolor after exposure to sunlight or from age. Colors may appear to vary in actual use due to area, surface sheen, lighting (artificial or natural) or application. Therefore, variations in color or shade must be expected - we cannot guarantee otherwise. Please contact your local Price Representative for an actual sample supplied on the material of construction specified.

System Comparison and Properties

Property	Price Powder Coat	Electrodeposition
Film Thickness	2.0 - 3.0 Mils	.08 - 1.0 Mils
Hardness	2H	1H
Salt Spray Exposure	1,000 Hours	96 Hours
Impact Resistance	160 in/lb	80 in/lb

	PA-26 SIMULATED ANODIZED TO MATCH LIGHT BRONZE
	PA-28 SIMULATED ANODIZED TO MATCH MEDIUM BRONZE
	PA-42 SIMULATED ANODIZED TO MATCH DARK BRONZE
	PA-29 SIMULATED ANODIZED TO MATCH BLACK



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Product Improvement is a continuing endeavour at Price. Therefore, specifications are subject to change without notice. Consult your Price Sales Representative for current specifications or more detailed information. Not all products may be available in all geographic areas.

All goods described in this brochure are warranted as described in the Limited Warranty shown at the web site www.price-hvac.com.

The Price catalog is available online at www.price-hvac.com

